

A large commercial airplane is shown in flight, banking to the right. The aircraft is white with blue and yellow accents. Below the plane, a city is visible at night, with lights reflecting on a body of water. The sky is a mix of orange, yellow, and blue, suggesting a sunset or sunrise. The title text is overlaid on the upper portion of the image.

# **FLIGHT SCHOOL DECISION SUPPORT SYSTEM**

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# Project Overview

To deliver a system allowing flight schools to visualize the effects and improve the results of decision making in lowering the cost of operating aircraft at a flight school.

This system may be useful to flight training programs that are struggling to maintain operations, contributing to a perceived shortage in the number of pilots available to the aviation industry.

# Agenda

## Context

Problem and Need Statement

Stakeholders

System Requirements

Method of Analysis

Design

Results

Analysis

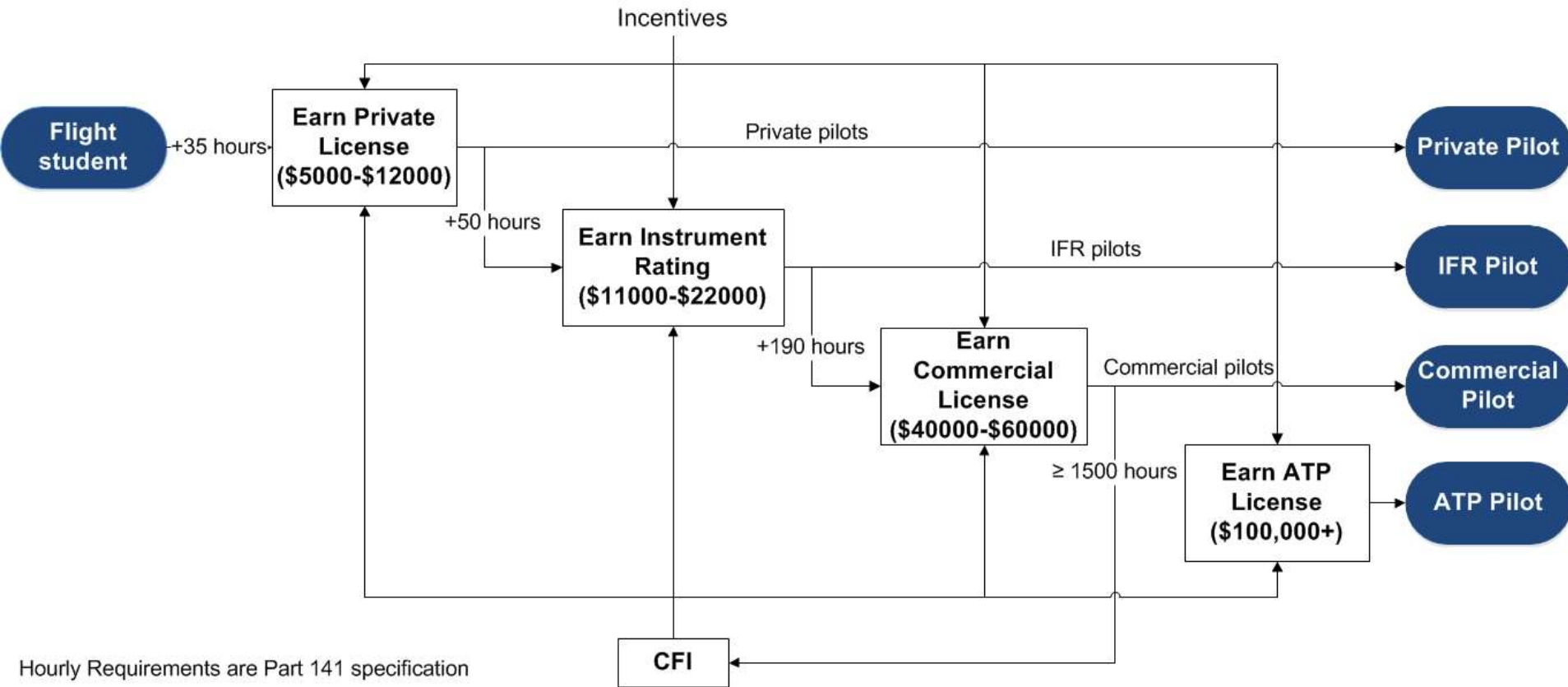
Conclusion

# Why Help Flight Schools?

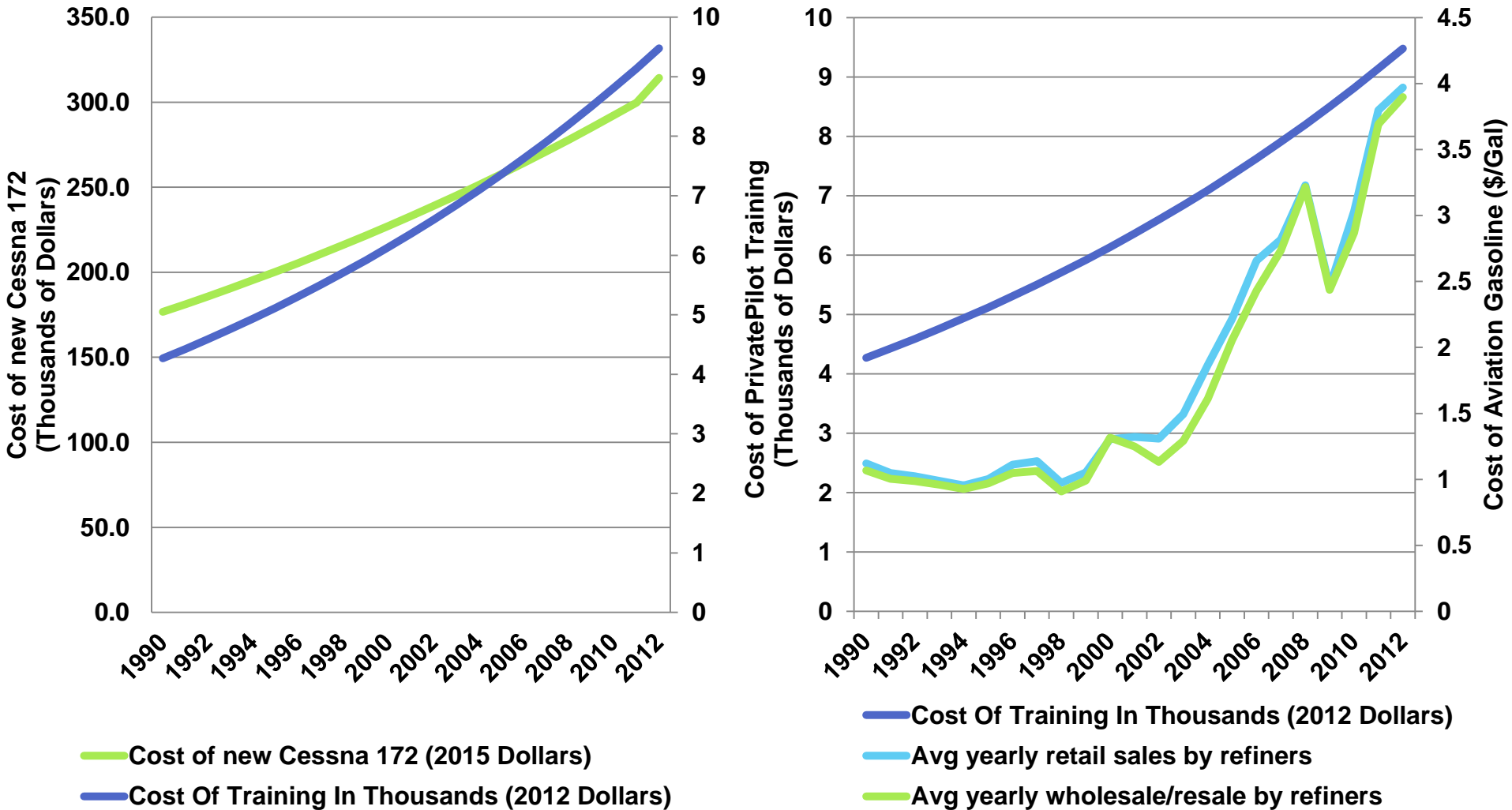
There exists a belief that the number of pilots needed by various industries is exceeding the supply and that a major hindrance to the creation of new pilots exists at the level of primary training.

Primary training is the process by which student pilots are educated by Certificated Flight Instructors (CFI) at flight schools with the goal of earning a Private Pilot certificate, after which point they may continue training to eventually become Commercial or Airline Transport Pilots (ATP).

# Pilot Training Life Cycle

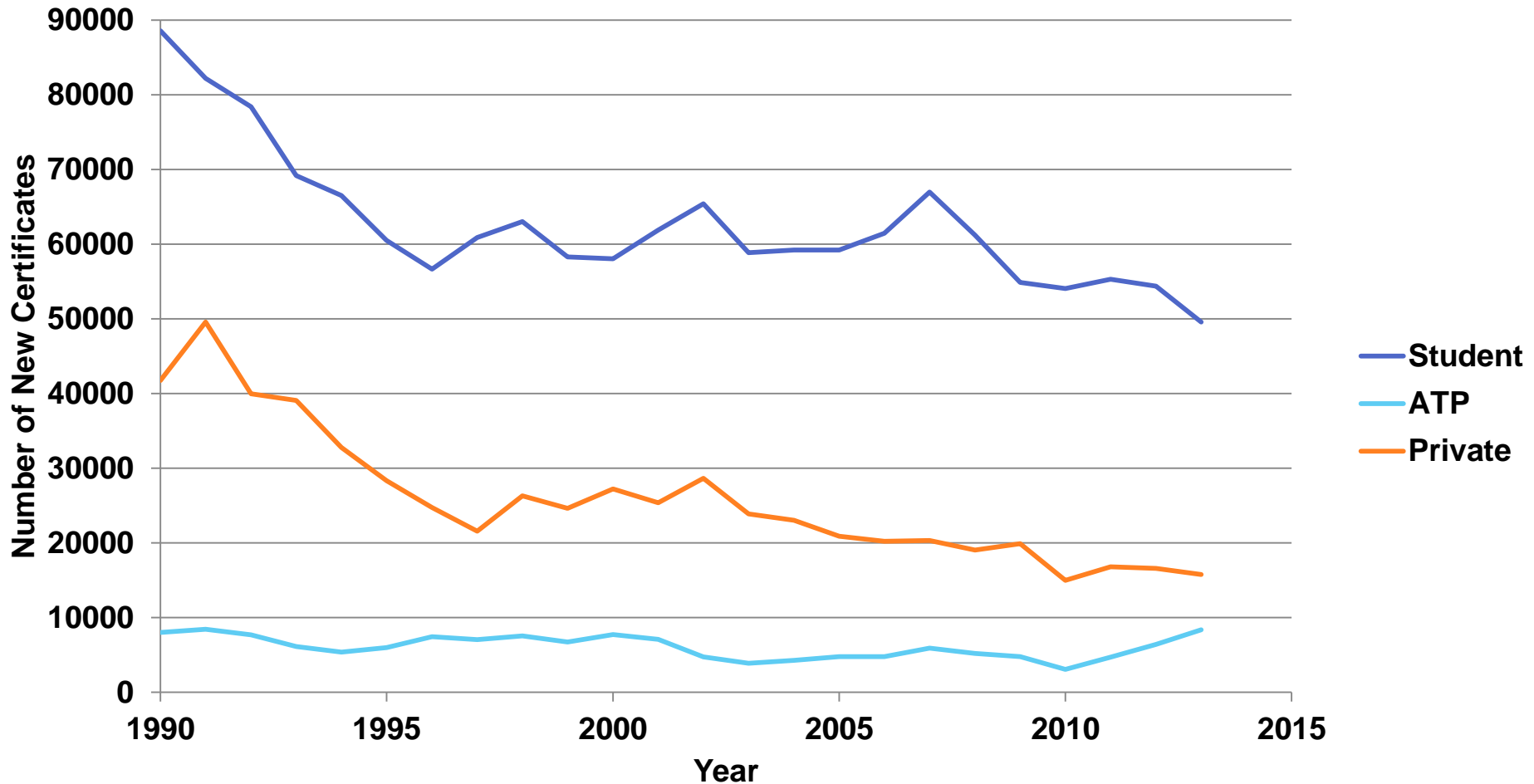


# Higher Component Costs Increase Price of Training

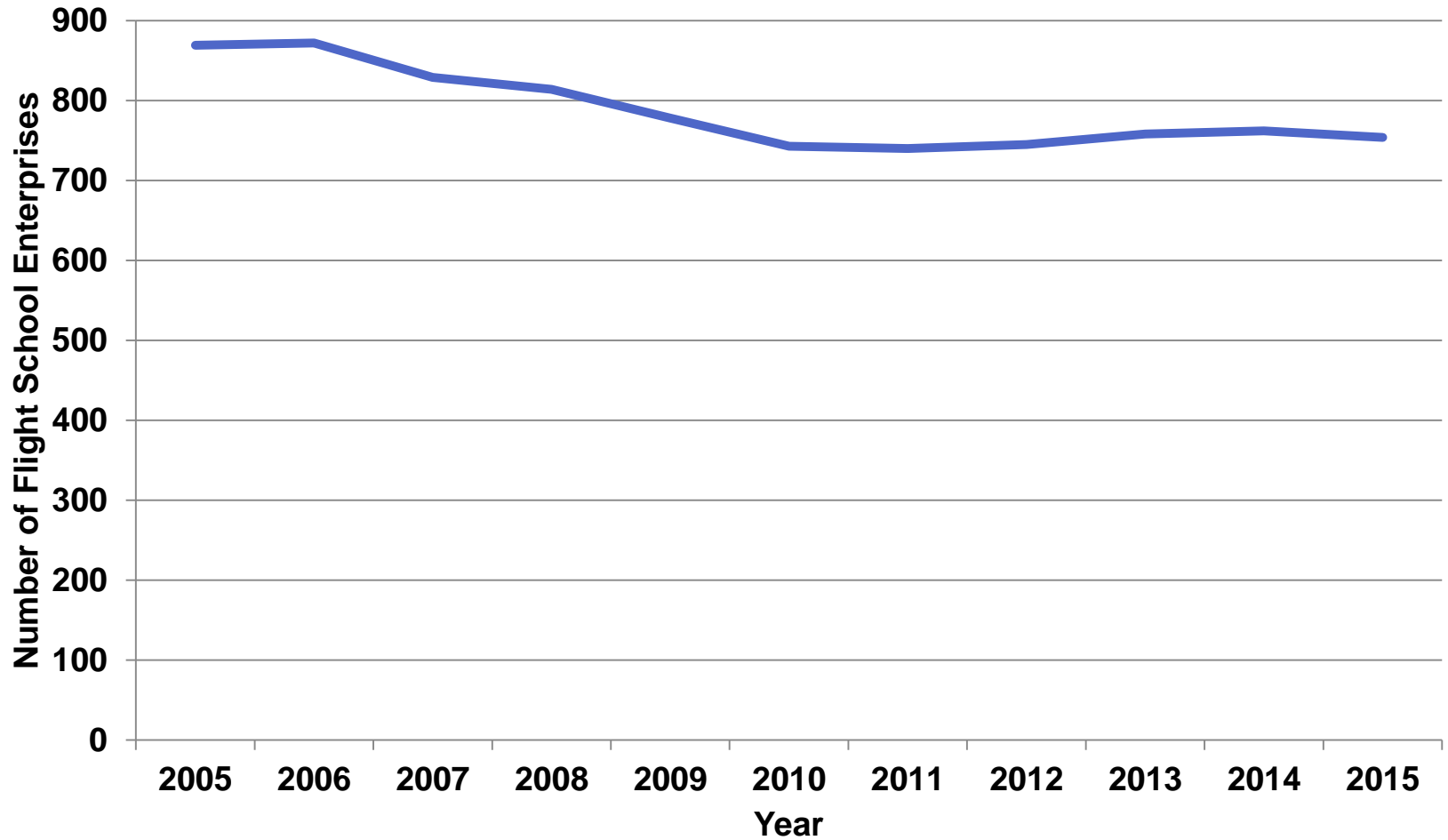


Source: University of North Dakota [1], Energy Information Administration [2], Smithsonian Air & Space [10], Cessna [11]

# Pilot Throughput is Decreasing



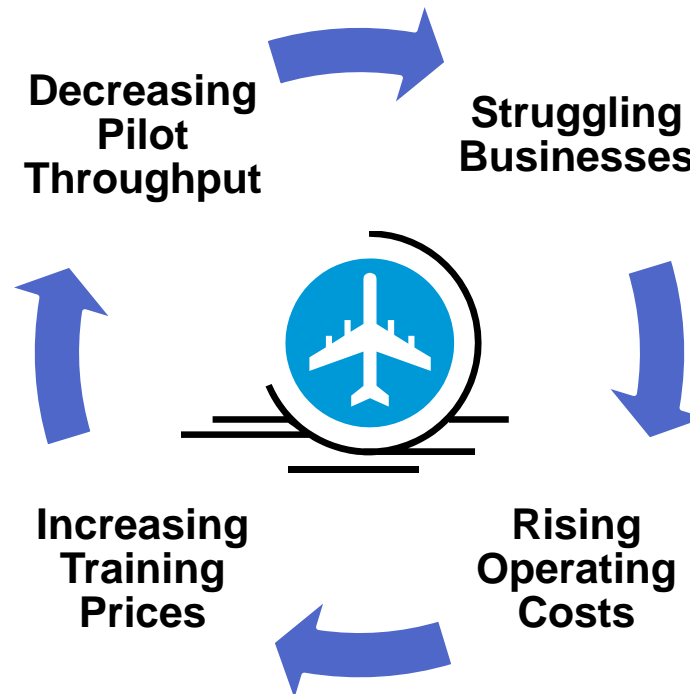
# 13% Decrease in Number of Flight Schools





# Problem Statement

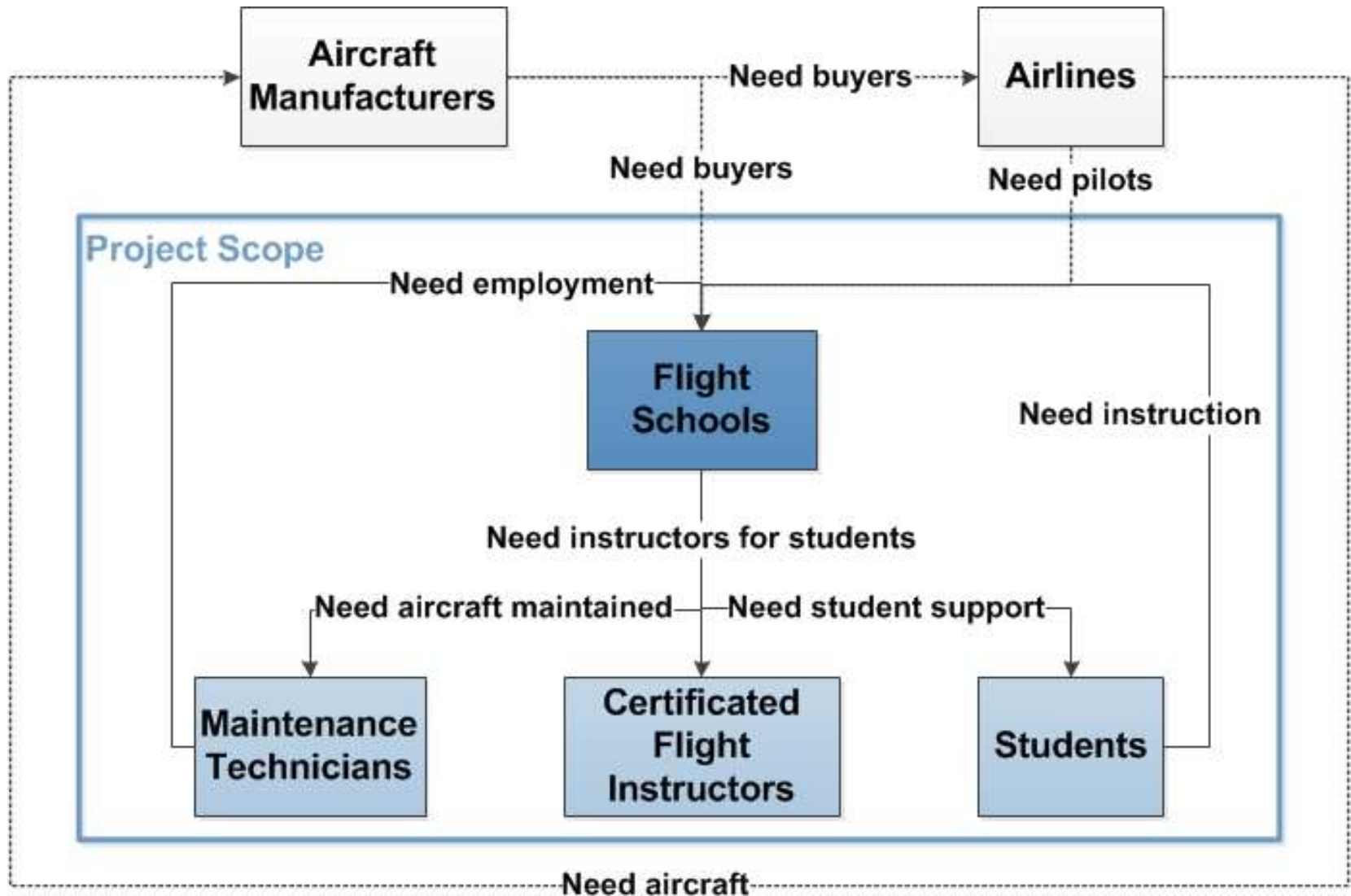
The hypothesis is **that the increased operating cost of aircraft is contributing to higher prices at flight schools, leading to lost customers and struggling businesses.**



# Need Statement

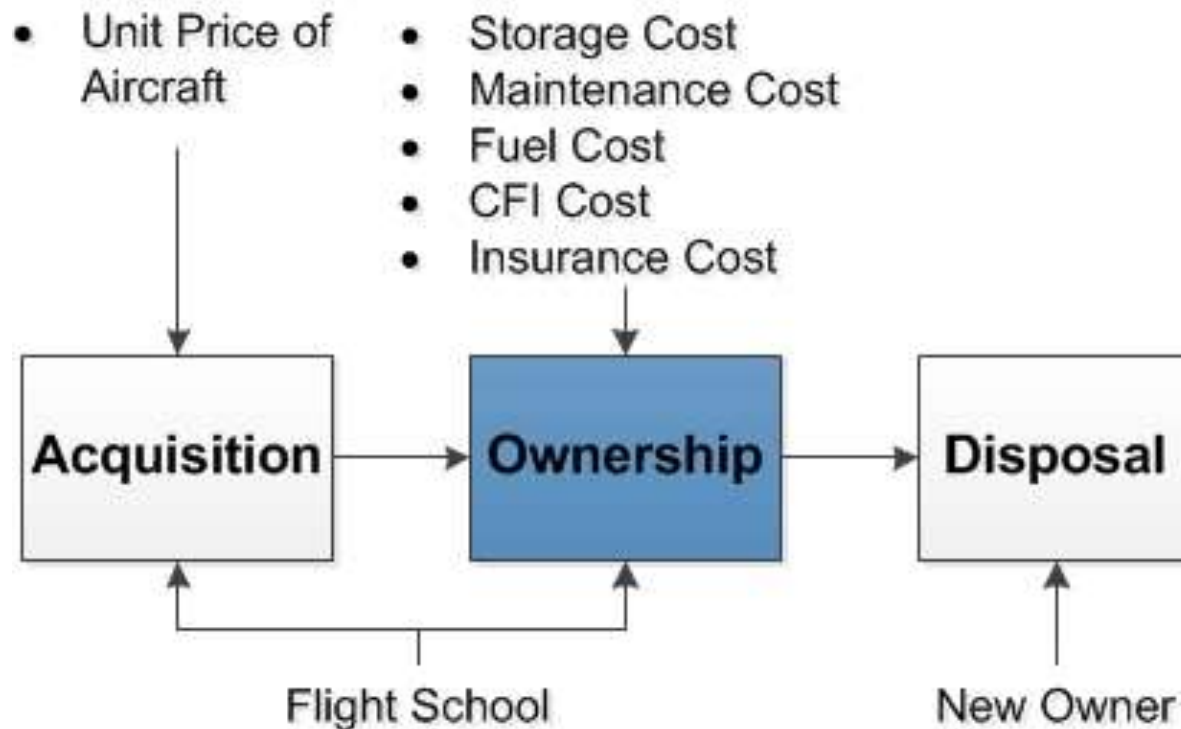
With the higher prices of obtaining a license resulting in lower pilot throughput at flight schools, **there is a need to assist schools in reducing the costs associated with operating the aircraft used in training new pilots.**

# Stakeholder Relationships



# Scope

The focus will be on private flight schools, with a concentration on the costs directly associated with flying a single-engine, primary trainer aircraft.

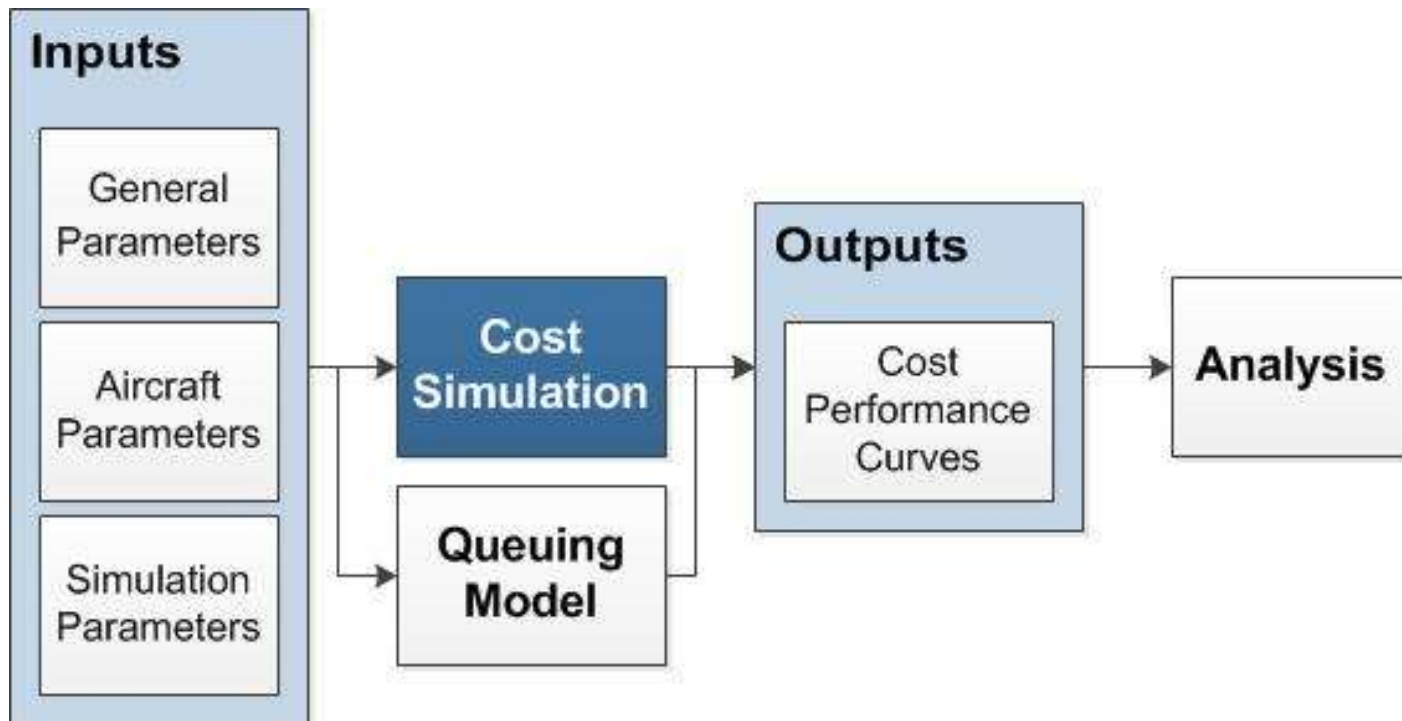


# Mission Requirements

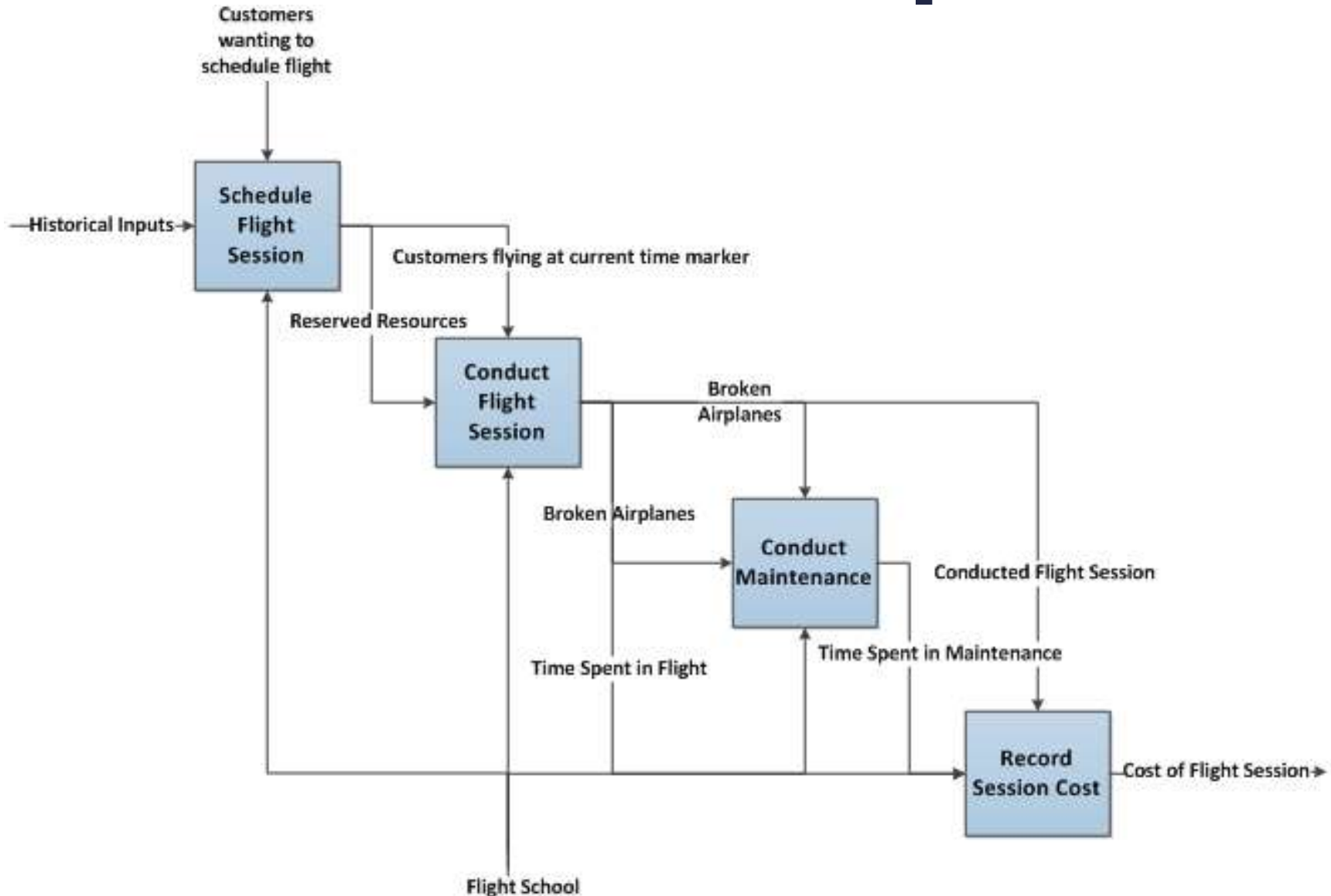
- MR.1** The system shall provide a set of cost-performance curves for an array of selected aircraft
  
- MR.2** The system shall provide a utility analysis across a given set of qualities in each aircraft
  
- MR.3** The system shall recommend an aircraft that minimizes the cost of flight school operations

# Method of Analysis

The operation of a homogeneous fleet of aircraft will be stochastically simulated and analyzed for cost performance trends measured against the size of and student demand placed on that fleet.



# Stochastic Cost of Operations



# Model Inputs

## General Parameters

- Number of aircraft, instructors
- Hourly prices for services rendered
- Expected service inter-arrival time (time between flight sessions)
- Expected service duration

## Aircraft Parameters

- Aircraft type
- MTBF
- MTTR
- Fuel consumption

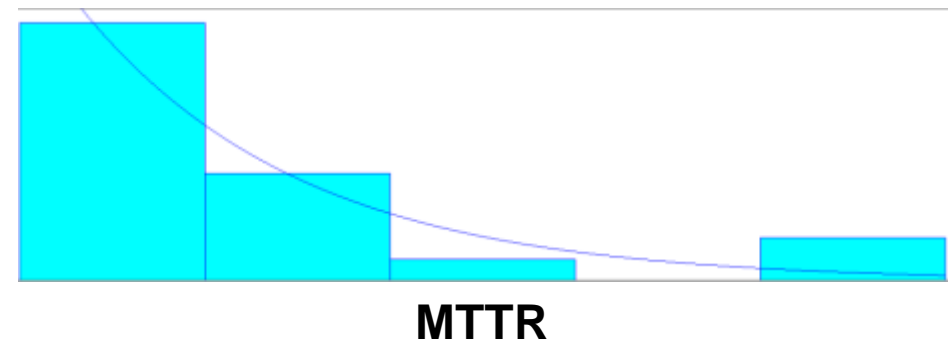
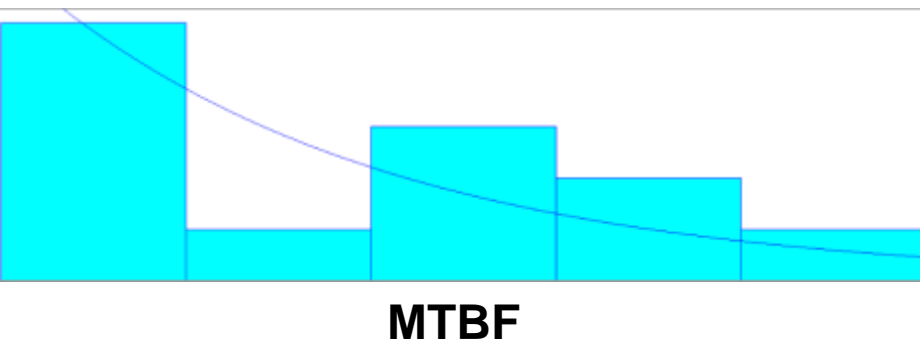
## Simulation Parameters

- Simulation duration
- Number of repetitions



# Input Analysis – Maintenance

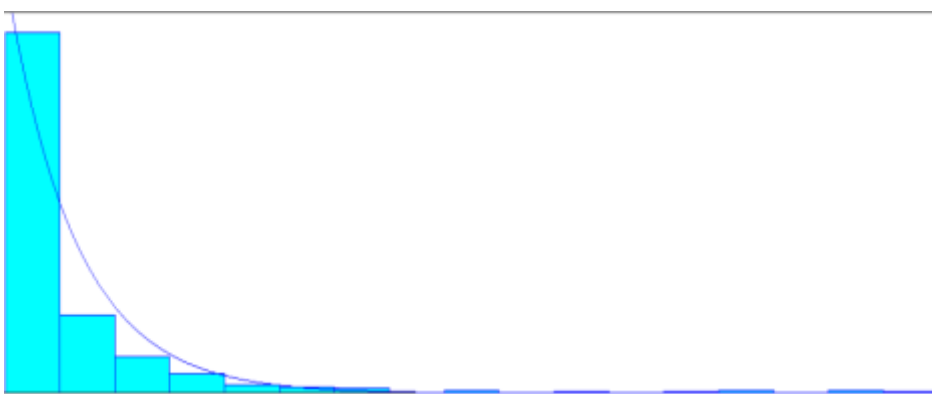
	Symbol	Distribution	$\mu$ (hours)	Square Error
<b>Mean Time Between Failures</b>	MTBF	Exponential	463*	0.044
<b>Mean Time to Repair</b>	MTTR	Exponential	53*	0.055



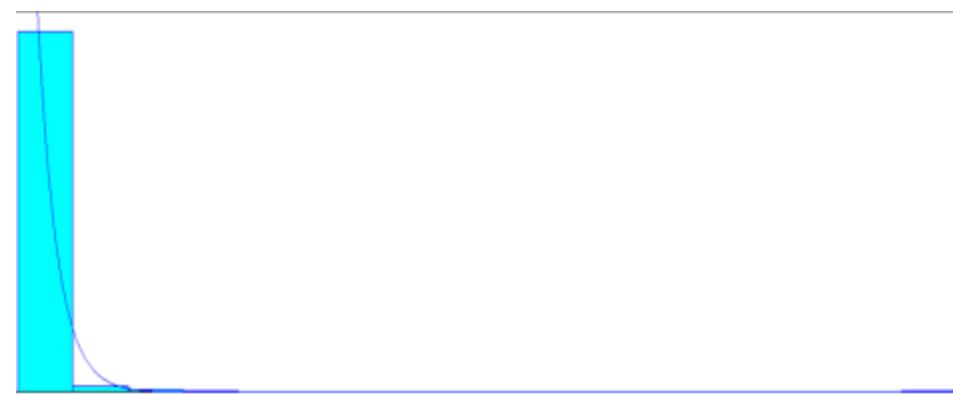
\*Derived from historical data from one year of two Cessna 172 M flight data from one real flight school

# Input Analysis – Flight Sessions

	Symbol	Distribution	$\mu$ (hours)	Square Error
Interval Between Flight Sessions	$\mu$	Exponential	4	0.030
Flight Session Duration	$\lambda$	Exponential	1.5	0.003



Interval Between Flight Sessions



Flight Session Duration

# Assumptions

The simulation of flight operations is subject to the following constraints:

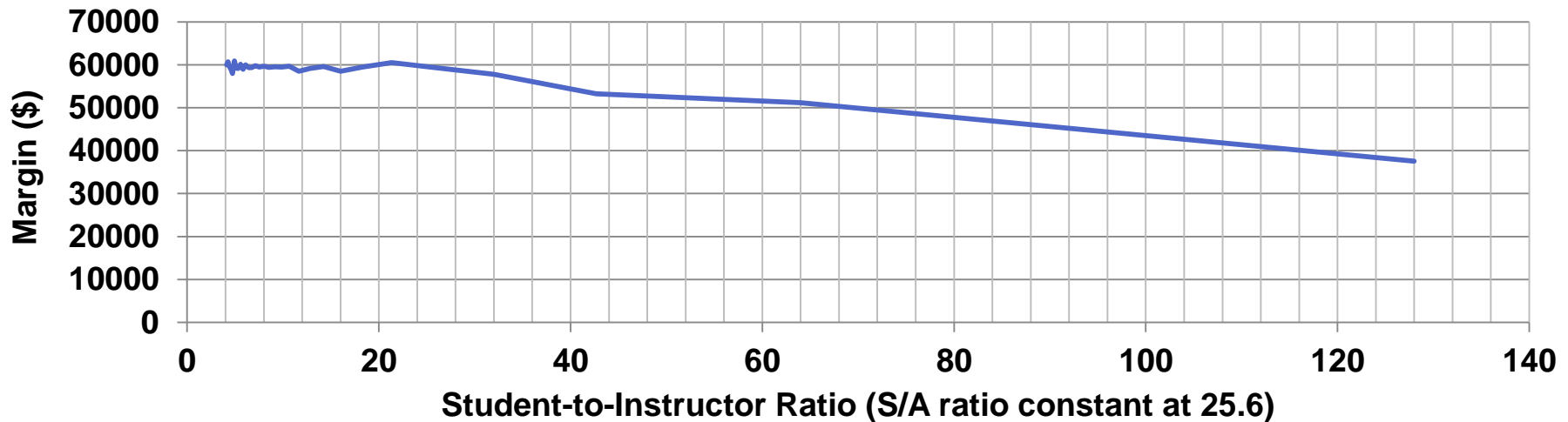
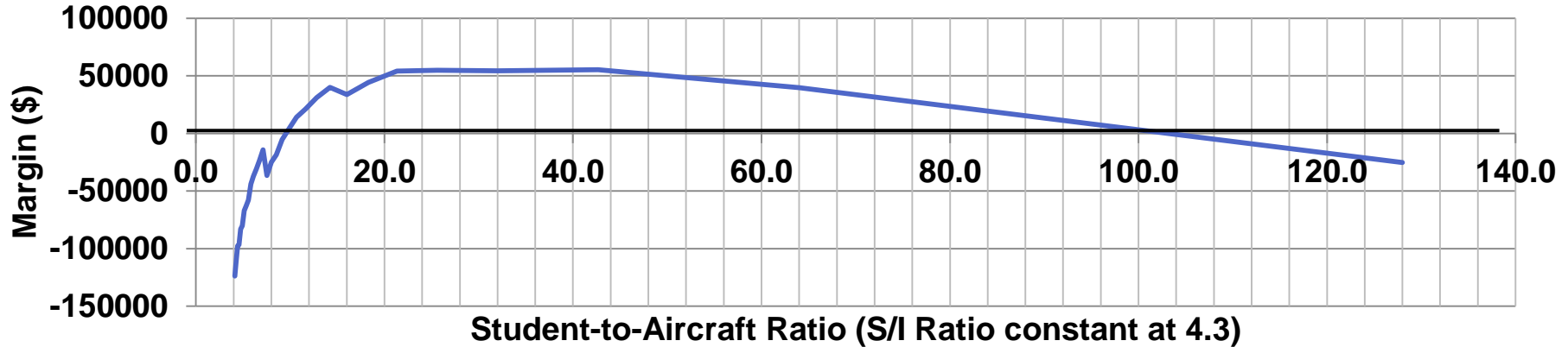
- Flight schools provide service 24/7
- CFIs provide service 24/7
- No queuing delay
- Demand for service is static
- All operations and costs involve student flights
- Maintenance rates are uniform across aircraft types

# Design of Experiment

Case	# A/C	# CFI
1	1-30	1
2	1-30	2
3	1-30	3
4	1-30	4
•	•	•
•	•	•
•	•	•
30	1-30	30

Variable	Value
Demand (flights/day)	6
No. Students	128
Maintenance Rate (\$/hr)	90
Student Rate (\$/hr)	150
CFI Rate (\$/hr)	70
Storage Rate (\$/hr)	0.13
Simulation Duration (yrs)	10
Repetitions	100

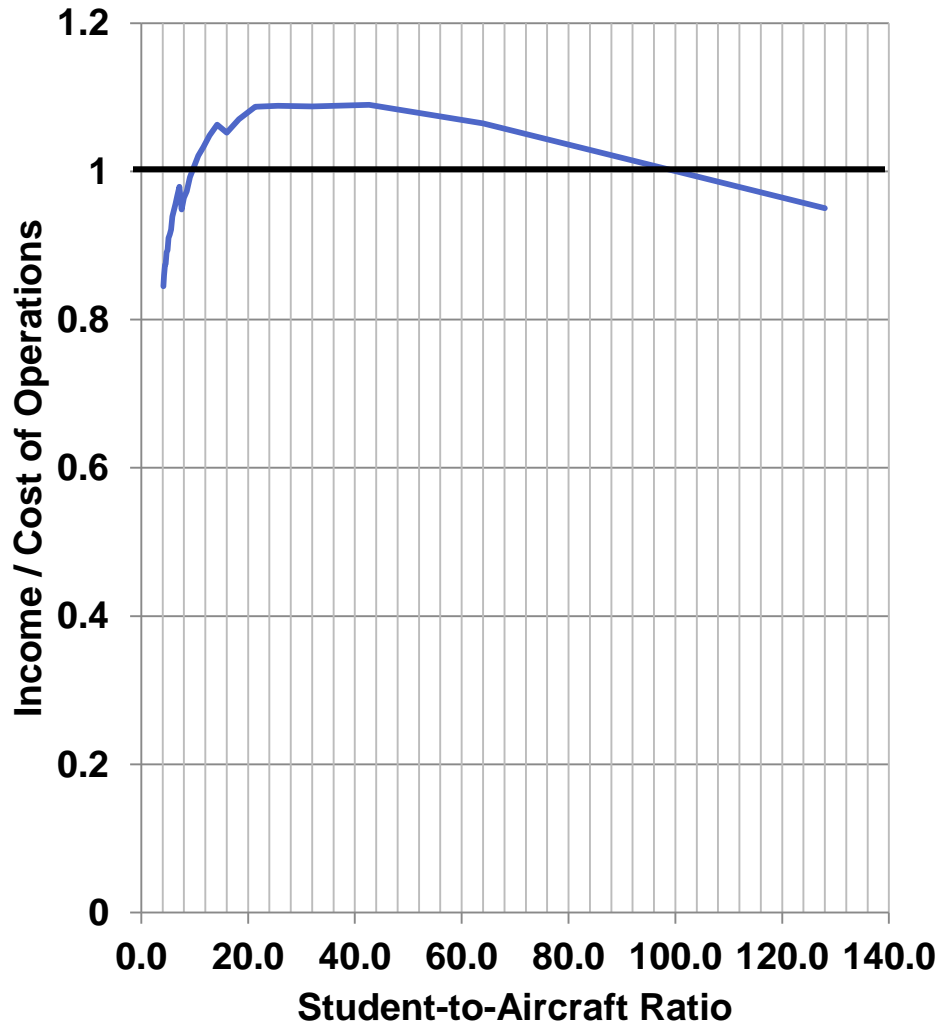
# Yearly Profit Margin per Aircraft



$Q_I$  = quantity of instructors       $S/A = \text{Student-Aircraft Ratio} = \frac{Q_S}{Q_A}$   
 $Q_A$  = quantity of aircraft  
 $Q_S$  = quantity of students       $S/I = \text{Student-Instructor Ratio} = \frac{Q_S}{Q_I}$

Results are for a Cessna 172 M

# Income and Costs



$Q_{insp}$  = total number of inspections

$Q_{ovr}$  = total number of engine overhauls

$T_U$  = total time spent in unexpected maintenance

$C_F$  = total cost of flying

$C_M$  = total cost of maintenance

$P_F$  = price of fuel per gallon

$P_I$  = hourly price of CFI

$P_M$  = hourly price of maintenance

$P_H$  = hourly price of tie-downs per aircraft

$E_F$  = fuel consumption rate of aircraft

$$\text{Cost} = C_F + C_M$$

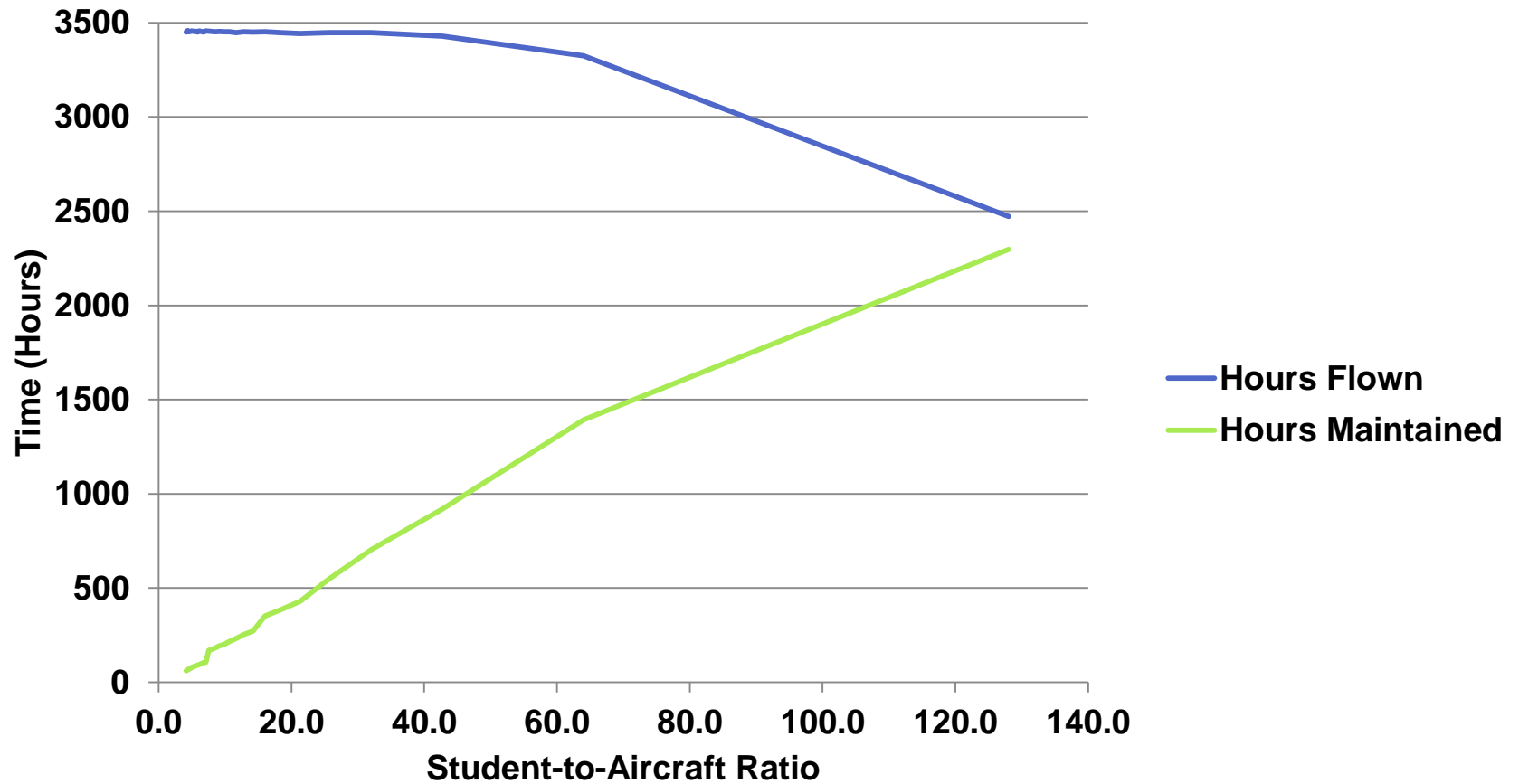
$$C_F = T_F(P_F E_F + P_I)$$

$$C_M = T_S(P_H Q_A) + 4000Q_{insp} + 18000Q_{ovr} + P_M T_U$$

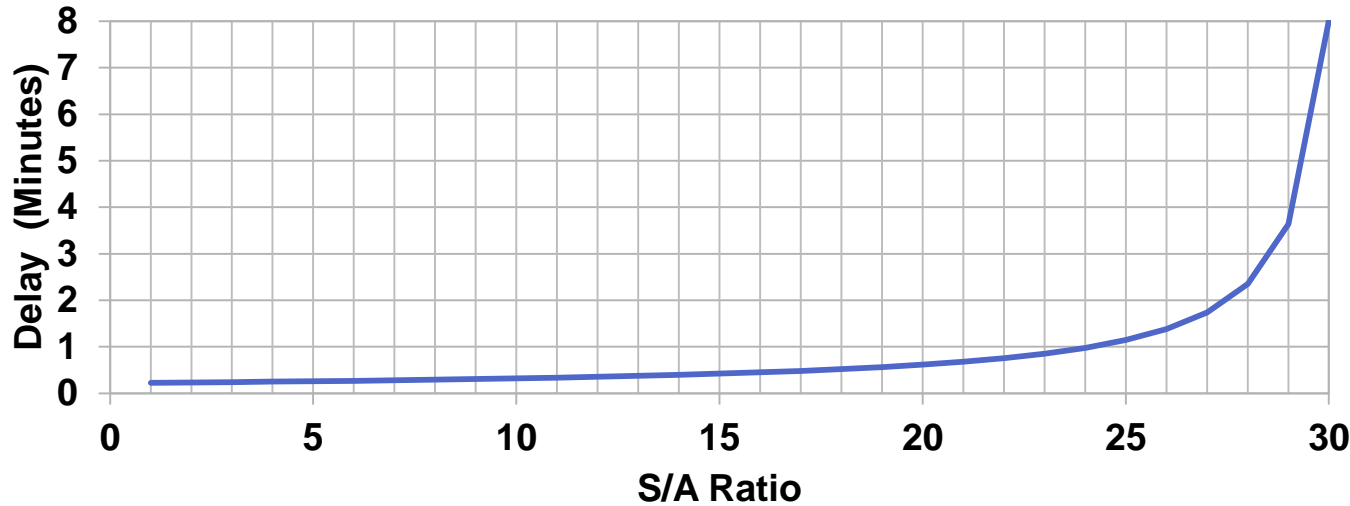
$P_S$  = hourly price of flight session to students

$$\text{Revenue} = 1.3T_F(0.3P_I + P_S) + 195Q_S$$

# Maintenance Increases as S/A Increases



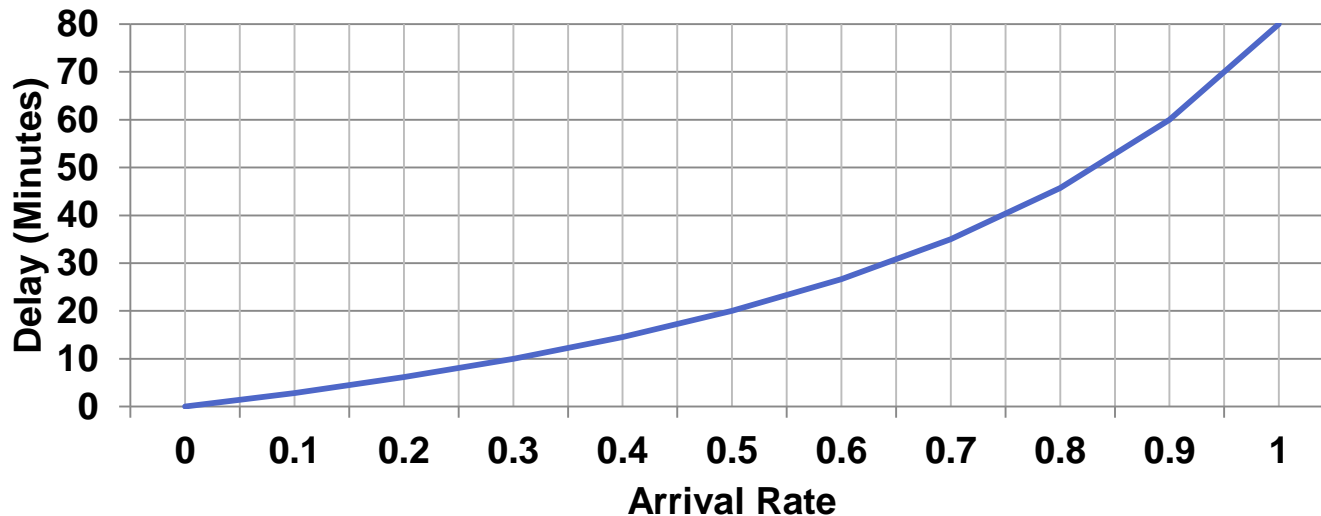
# Quality of Service – M/M/1 Queuing Delay



Expected Wait Time =  $\frac{\lambda}{\mu(\mu-\lambda)}$

$\lambda$  = No. Flight Sessions (per hour)

$\mu$  = Session Duration (hours)

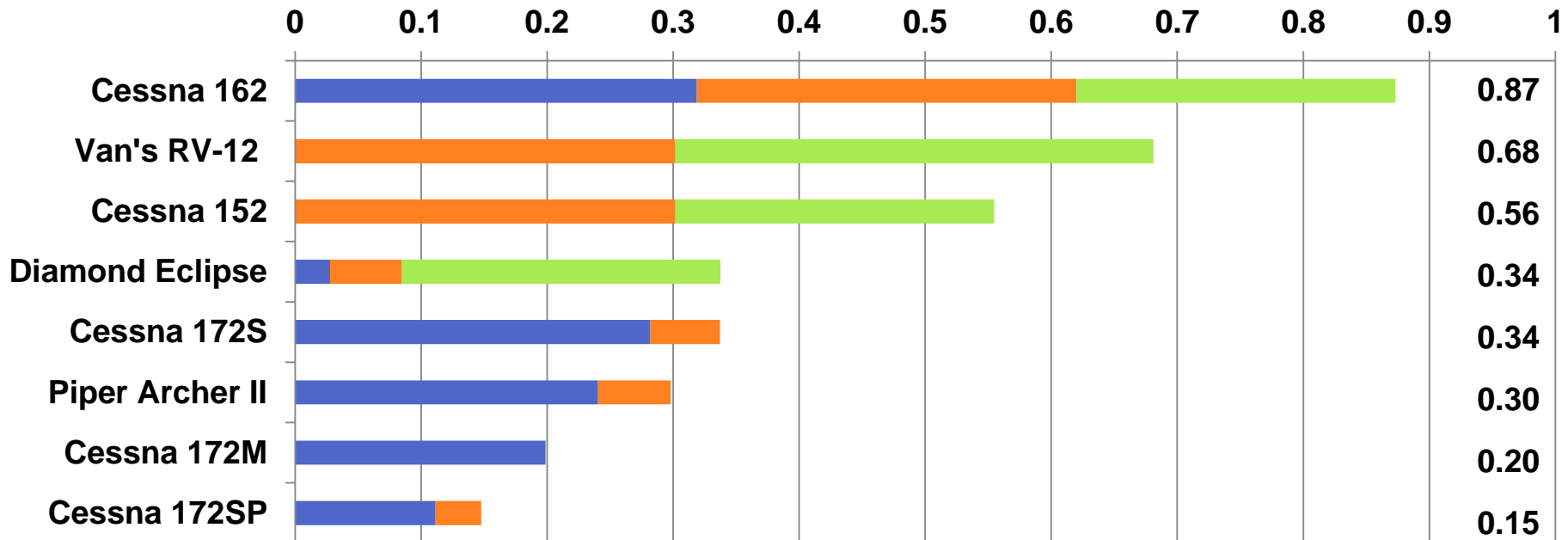
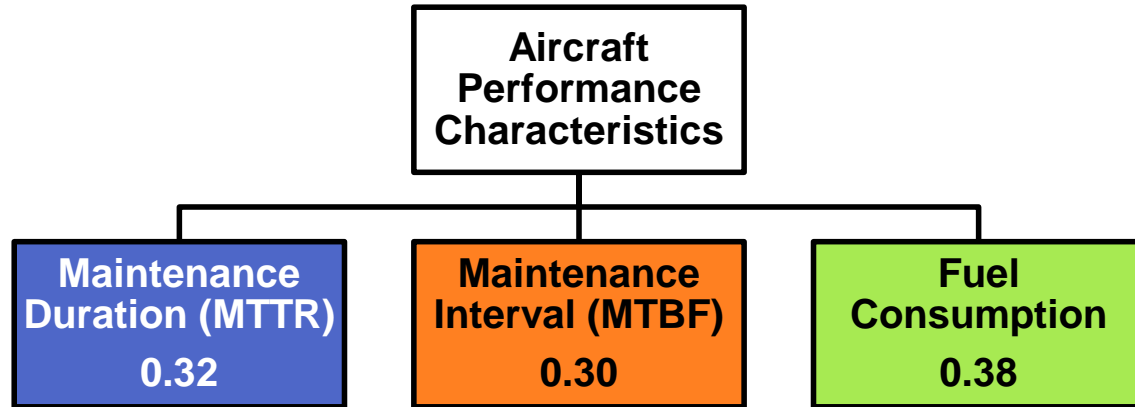




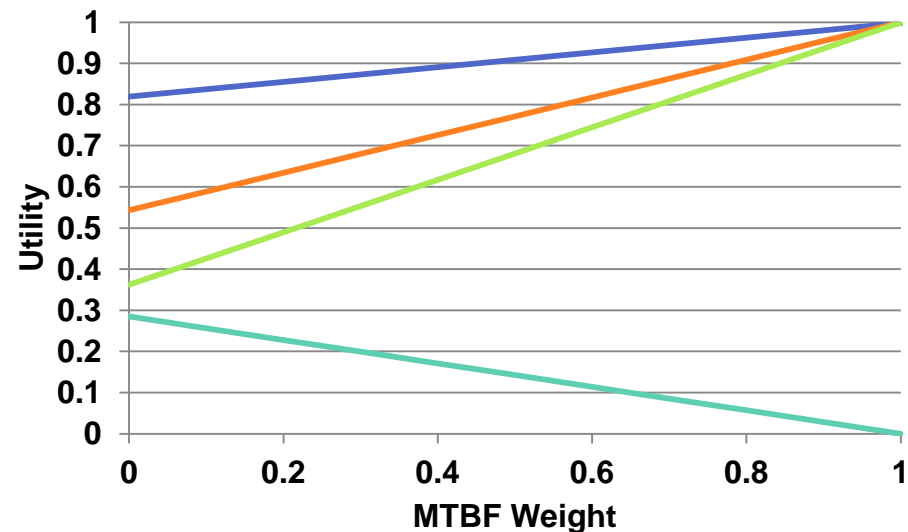
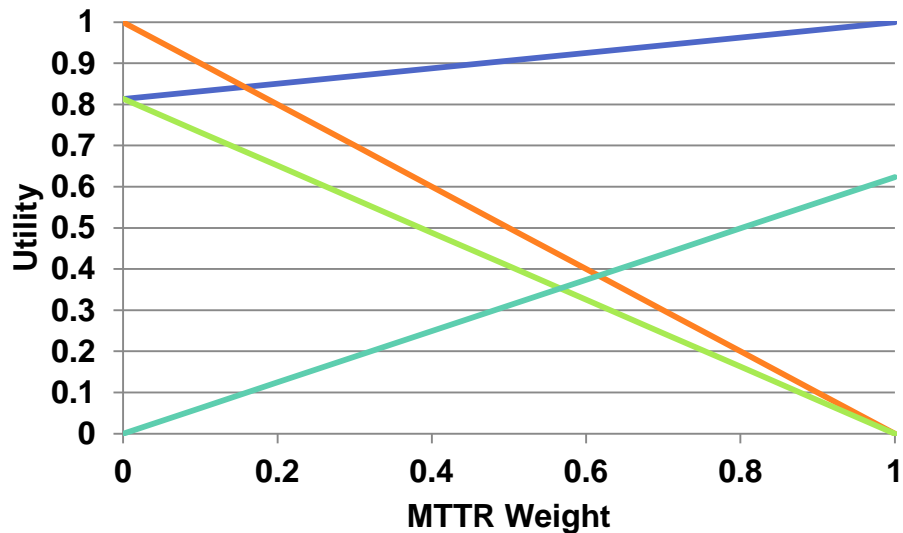
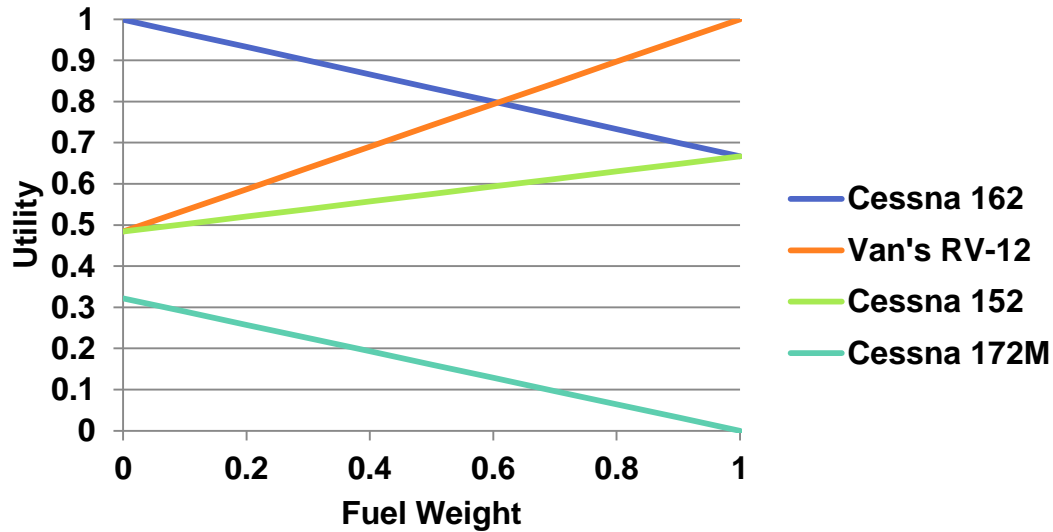
# Utility Scores

$$W_a = \frac{\frac{M_a}{M_0}}{\sum_{n=1}^3 \frac{M_a}{M_0}}$$

W = Weight  
 M = Margin  
 a = Attribute



# Sensitivity Analysis



# Yearly Results Across Aircraft

Aircraft	Maximum Profit (\$)	F/M Ratio at Max Profit	S/A Ratio at Max Profit	S/A Ratio to Break Even	Student Wait Time at Max Profit (min)
Cessna 162	96336	3.9	43	6	2.4
Van's RV-12	81146	4.5	21	6	1.1
Cessna 152	69646	4.5	23	8	1.2
Diamond Eclipse	61459	4.5	21	7	1.1
Cessna 172S	75174	4.8	43	10	2.4
Piper Archer II	48977	7.0	21	10	1.1
Cessna 172M	55345	3.7	43	10	2.4
Cessna 172SP	19343	4.2	21	12	1.1

# Return on Investment

Aircraft	High unit price (\$)	ROI (pessimistic)	Low unit price (\$)	ROI (optimistic)
Cessna 162	90,000	11 months	70,000	9 months
Van's RV-12	123,000	17 months	60,000	6 months
Cessna 152	40,000	6 months	20,000	3 months
Diamond Eclipse	100,000	5 years 1 month	85,000	13 months
Cessna 172S	368,000	19 months	80,000	15 months
Piper Archer II	112,000	2 years	47,000	10 months
Cessna 172M	219,000	4 years	18,000	3 months
Cessna 172SP	390,000	22 years 1 month	100,000	6 years

Yearly inflation: 3%

# Conclusion and Recommendations

- Large quantities of time in maintenance results in lower profits
- Recommend flight schools place a higher value on tailoring fleet size to fit their demand
- Recommend a homogeneous fleet of Van's RV-12 or Cessna 152
- Recommend a study focused on flight school maintenance

# QUESTIONS?

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- [2] "U.S. Refiner Petroleum Product Prices," *U.S. Energy Information Administration*. [Online]. Available: [http://www.eia.gov/dnav/pet/pet\\_pri\\_refoth\\_dcu\\_nus\\_m.htm](http://www.eia.gov/dnav/pet/pet_pri_refoth_dcu_nus_m.htm). [Accessed: 16-Oct-2014].
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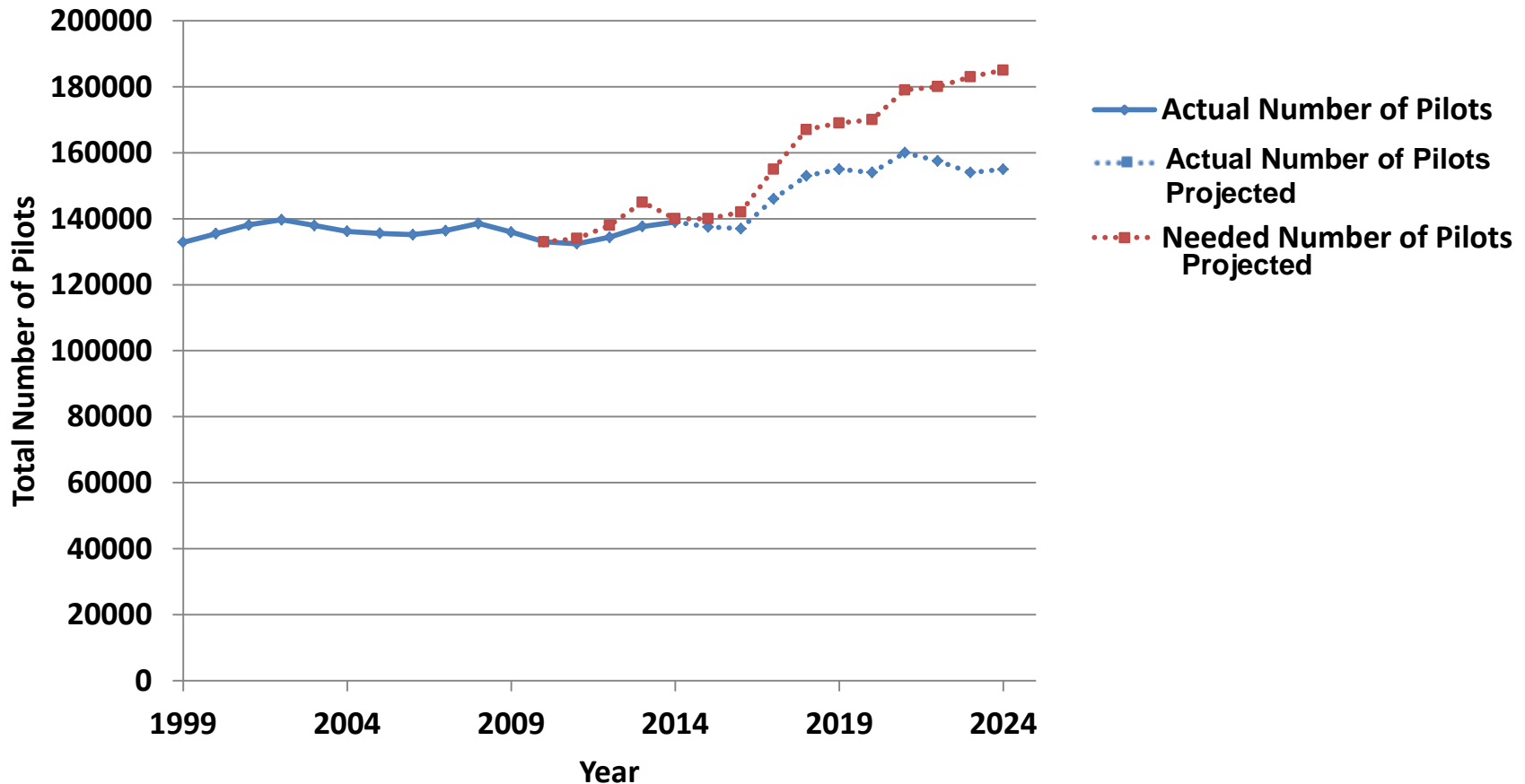
# BACKUPS

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# Definitions

- **Single Engine Aircraft:** An aircraft containing one engine to be used for propelling the aircraft
- **Primary Training Aircraft:** a class of aircraft designed specifically to facilitate flight training of pilots
- **Airline Transport Pilot (ATP):** highest level of aircraft pilot license

# Will the total number of pilots be sufficient for the demand?



# Types of Flight Schools

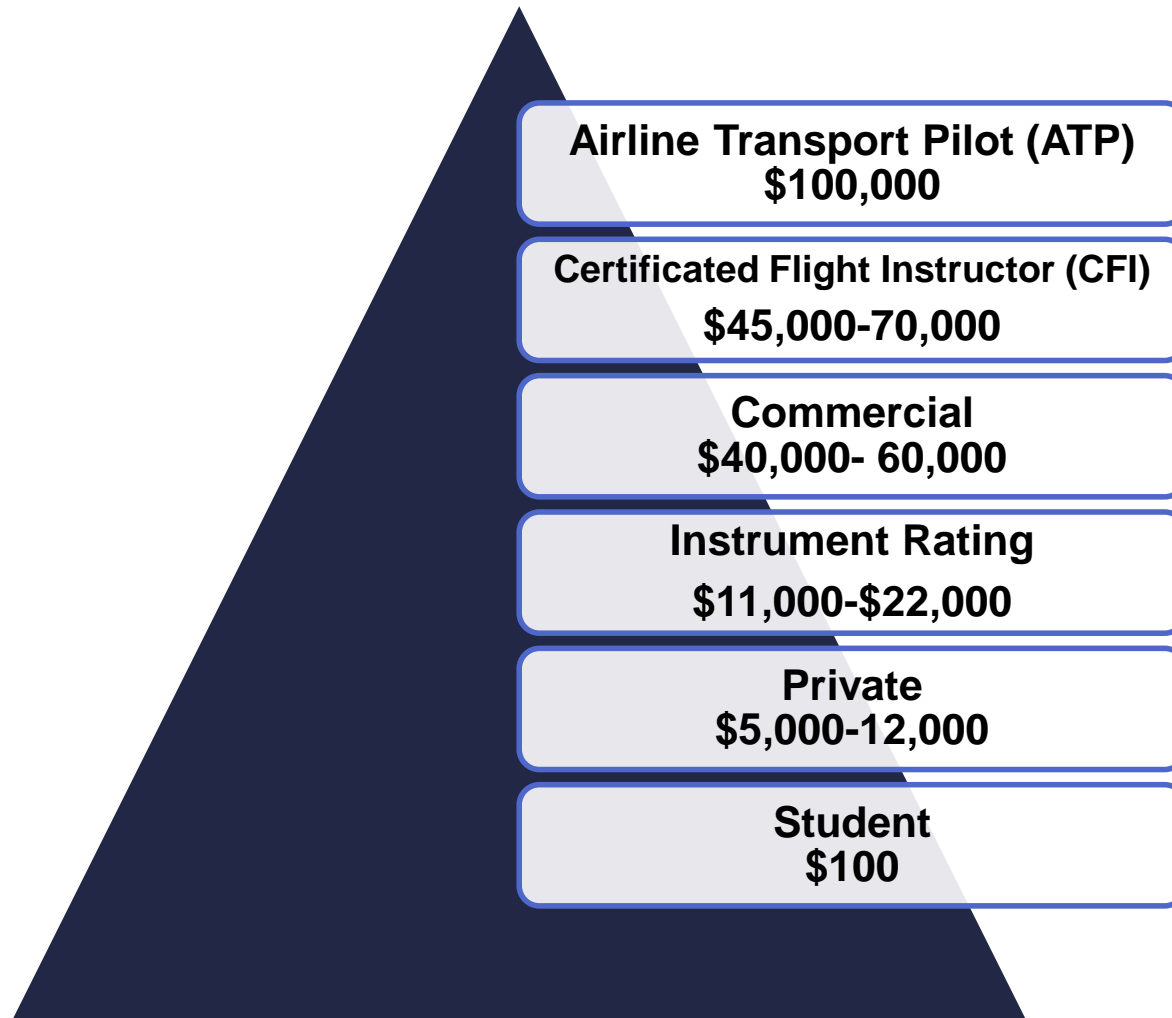
	Number of Schools	PROS	CONS
<b>PRIVATE</b>	<b>410 (Part 141)</b>	<ul style="list-style-type: none"> <li>• <b>Enroll any time without admission requirements</b></li> <li>• <b>Learn at your own pace</b></li> </ul>	<ul style="list-style-type: none"> <li>• <b>Cost and duration not fixed</b></li> <li>• <b>Own a certificate rather than a degree</b></li> </ul>
<b>UNIVERSITY</b>	<b>113</b>	<ul style="list-style-type: none"> <li>• <b>Earn a degree</b></li> <li>• <b>Receive governmental assistance (scholarships, grants, loans, G.I. Bill etc.)</b></li> </ul>	<ul style="list-style-type: none"> <li>• <b>Admission process</b></li> <li>• <b>Less flexible schedule</b></li> </ul>
<b>MILITARY</b>	<b>11</b>	<ul style="list-style-type: none"> <li>• <b>G.I. Bill and other military grants help with costs of school</b></li> <li>• <b>Fly aircraft free of charge</b></li> </ul>	<ul style="list-style-type: none"> <li>• <b>Rigid schedule</b></li> <li>• <b>Duty service prior to benefits</b></li> </ul>

# Federal Aviation Regulations for Private Flight Schools

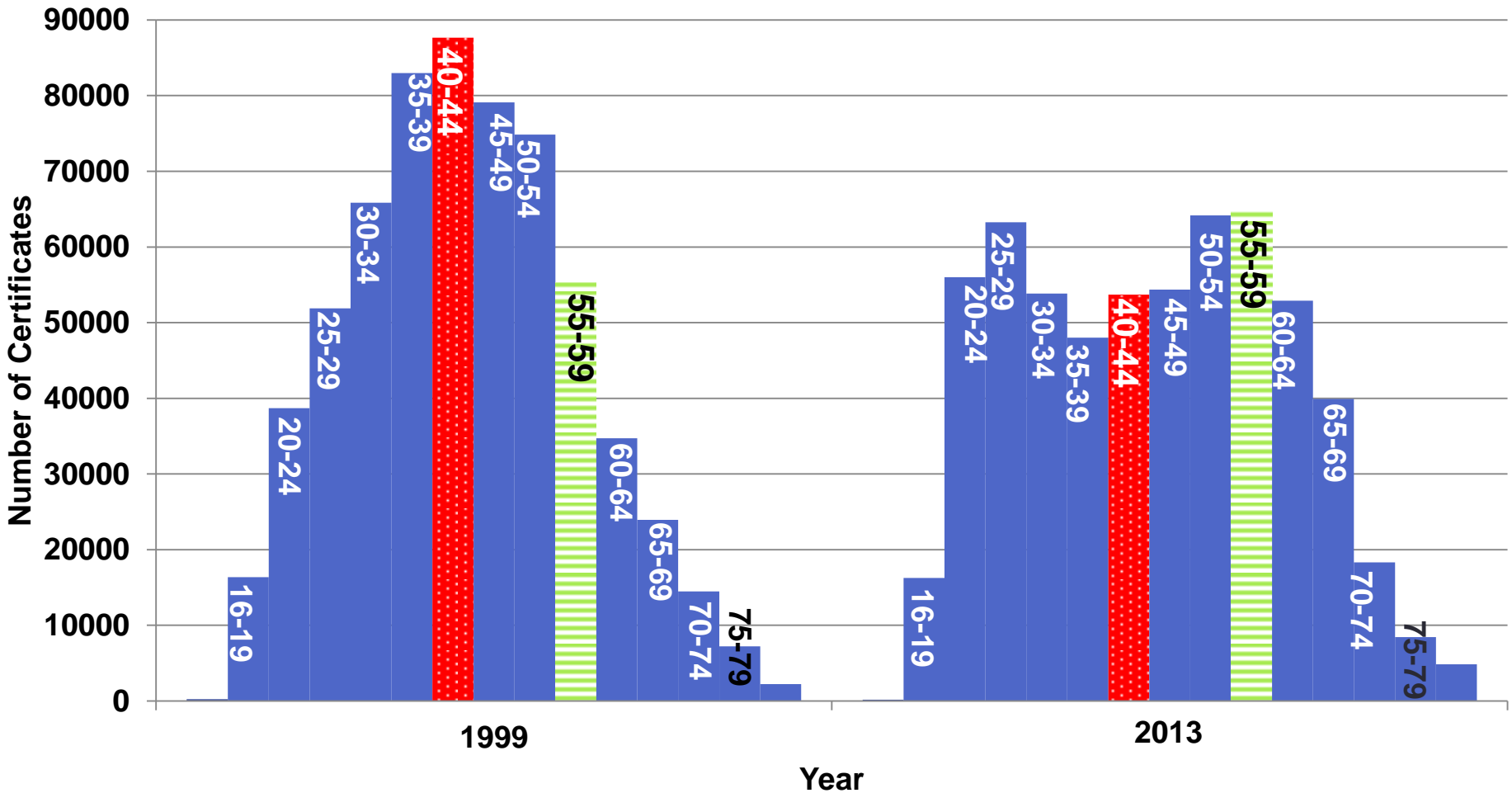
	FAA Certified School	FAA Certificated Instructors	Greater FAA Oversight	Rigid Training Schedule	Lower Hourly Requirement for Licenses
Part 61		×			
Part 141	×	×	×	×	×

- **Part 61** schools are more flexible and better for students pursuing their license on a less regular schedule. The minimum hours to earn a license are greater.
- **Part 141** schools have their curriculum approved by the FAA and are more rigid. They are better for full-time students pursuing a career in aviation.
- **Both** require students to meet the same standard of performance in order to obtain a pilot certificate.

# Typical Costs to Acquire Licenses



# License Holders are Aging



# Limitation

Flight inspections and engine overhauls are scheduled after the simulation has run through the duration of the scheduler meaning that there is potential for the maintenance time and flight time for a single aircraft to exceed the number of hours simulated for under certain conditions.



# Equations

$Q_S$  = quantity of students

$Q_I$  = quantity of CFI

$Q_A$  = quantity of aircraft

$T_F$  = total time spent flying

$T_M$  = total time spent in maintenance

$C_O$  = total cost of operations

$C_M$  = total cost of maintenance

$R$  = revenues

$P_O$  = total profit margin =  $R + (C_O + C_M)$

$$S/A = \text{Student-Aircraft Ratio} = \frac{Q_S}{Q_A}$$

$$S/I = \text{Student-Instructor Ratio} = \frac{Q_S}{Q_I}$$

$$F/M = \text{Flight-to-Maintenance Ratio} = \frac{T_F}{T_M}$$

$$T_O = \text{Total Occupational Time per Aircraft} = \frac{(T_F + T_M)}{Q_A}$$

$$\text{Total Occupational Time} = \frac{(T_F + T_M)}{Q_A}$$

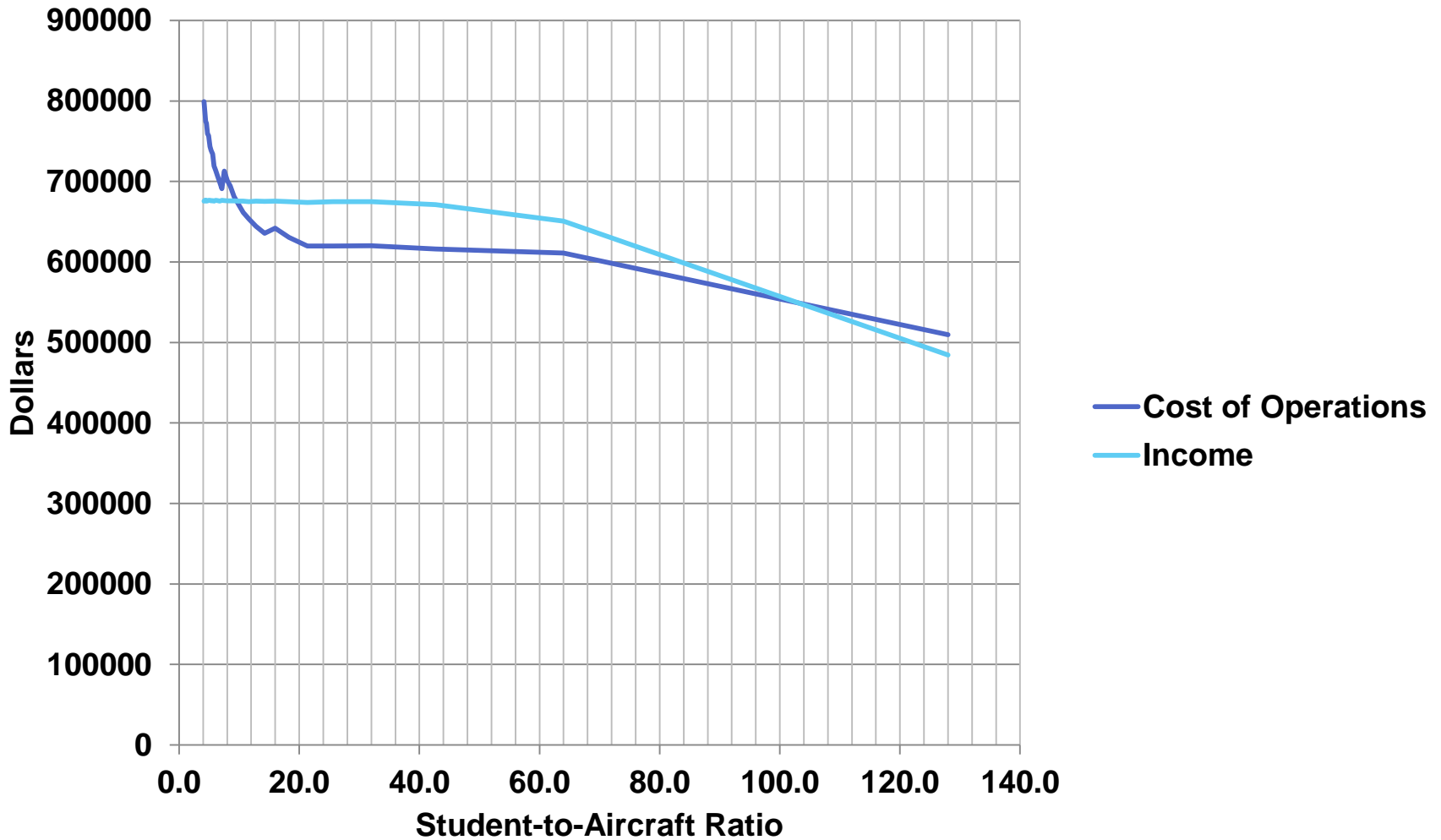
$P_F$  = price of fuel per gallon

$P_I$  = hourly price of CFI

$P_M$  = hourly price of maintenance

$$R = 1.3 T_F (0.3 P_I + P_F) + 195 Q_S$$

# Cost of Operations vs. Income



Results are for a Cessna 172 M

# Aircraft Data

Aircraft	New Unit Price (2015)	Used Unit Price (Range)	Used years considered (range)	New Engine price (\$)	Rebuilt Engine price(\$)	GTOW (lbs)	Fuel Consumption rate	Number of built aircraft	Years in Production	Number of Seats
Cessna 162	-	\$80K-\$90K [6]	2009-2013 [6]	\$27K [9]	\$23K [9]	1320 [21]	6.3 [21]	272 * [11]	2009-2014 [21]	2 [21]
Van's RV12	\$123K [20]	\$60K-\$90K [17]	2008-2014 [17]	\$ 20K [20]	\$16K [20]	1320 [19]	4 [19]	355 [19]	2008-[19]	2 [19]
Cessna 152	-	\$24K-40K [3]	1977-1983 [3]	\$30K [12]	\$17K [12]	1670 [2]	6 [2]	7584 [2]	1977-1985 [2]	2 [2]
Diamond Eclipse	\$100K [10]	\$85K-[22]	1998-2015 [22]	\$27K [9]	\$23K [9]	1764 [10]	5 [10]	500 [10]	1994-[10]	2 [10]
Cessna 172S	\$368K [21]	\$80K- \$350K [5]	1999-2015 [5]	\$55K [12]	\$35K [12]	2550 [21]	8 [21]	43000 [21]	1998-[21]	4 [21]
Piper Archer II	-	\$40K-\$90K [13]	1976-1982 [13]	\$55K [12]	\$35K [12]	2550 [15]	8.8 [15]	10,500 [15]	1976-1981 [15]	4 [15]
Cessna 172M	-	\$42-\$100 [6]	1973-1976 [6]	\$55K [12]	\$35K [12]	2550 [6]	8 [6]	7306 [6]	1973-1976 [6]	4 [6]
Cessna 172SP	-	\$100-\$390K	2001-2009	\$55K [12]	\$35K [12]	2550 [5]	4.9 [5]	1000** [5]	1998-2009 [5]	4 [5]

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# Sensitivity Analysis

